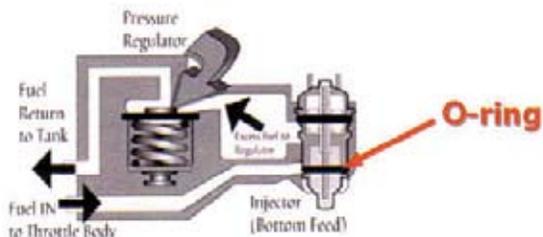


Bottom Feed Injectors Removal and Installation Procedures

- When replacing bottom feed injectors all removal and installation procedures must be followed to prevent engine damage due to hydrostatic lock-up
- Special attention must be taken to ensure that all o-rings are installed properly prior to installation
- Bottom feed injector must be installed carefully. Improper installation can damage the o-rings resulting in un-regulated fuel entering the cylinder causing hydrostatic lock.
- AFTER injector replacement BEFORE engine cranking, a fuel system leak test must be performed to verify that the injectors are not leaking.
- If the fuel system does not hold pressure the engine must NOT be cranked over
- Determine what has caused the fuel press leak-down. Repair, and then perform the injector leak-down test. Repeat until the system holds pressure.



Caution: To prevent possible engine damage this procedure must be followed.

Reference the NAPA Echlin fuel injection cleaning manual for fuel system pressure check.

- High risk application models:**
- 1992-96 Buick Century
 - 1992-96 Chevrolet Beretta
 - 1992-97 Chevrolet Cavalier
 - 1993-96 Oldsmobile Cutlass Ciera
 - 1995-97 Pontiac Sunfire
 - 1994-97 Chevrolet
 - GMC S/T Models with 2.2L Engine (VIN 4-RPO LN2)

NAPA Echlin
LOOKS RIGHT. FITS RIGHT. PERFORMS RIGHT.

THE BEAR IS BACK

