#### **EMISSION CONTROL PROGRAM**

## Highlights

NAPA® Echlin® offers more than 1,300 EVAP components for import and domestic applications

NAPA® Echlin® also offers over 550 crankcase and 1,000 exhaust gas recirculation (EGR) emissions components

NAPA® Echlin's emission components are precision engineered and tested for durability and OE-matching performance



What's in your box?™



## Growing Market

In the U.S., it is estimated that passenger vehicles create 374.2 million metric tons of carbon dioxide per year. That is 29% of the country's total emissions. To combat the rising emissions rates, the Environmental Protection Agency (EPA) continues to tighten vehicle emission standards to help further reduce greenhouse gas emissions.

Not only do the emission systems of existing vehicles need to be maintained, but new vehicles will likely be equipped with even more complex emission systems. As more complex systems and components are added, repair opportunities will grow, especially in states with vehicle emission testing requirements.

#### **Projected Industry CO, Compliance Targets**

Model Year	Cars CO <sub>2</sub> (g/mile)	Light Trucks CO <sub>2</sub> (g/mile)	Fleet CO <sub>2</sub> (g/mile)
2022 (SAFE reference)	181	261	224
2023	166	234	202
2024	158	222	192
2025	149	207	179
2026	132	187	161
Total change 2022-2026	-49	-74	-63

Source: EPA



**Emission Control Program** 

## Sales Opportunities

NAPA® Echlin's 2-26486 EGR Valve is specifically designed for the 5.7L V8 engine found in 2010-03 Chysler, Jeep, and Dodge vehicles. This precision manufactured EGR Valve also includes both gaskets so that a comprehensive replacement of the commonly failed OE EGR Valve can be performed.

2-26486 Chrysler / Dodge / Jeep Cars, Trucks & SUVs (2010–03)



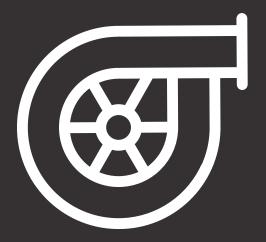


The NAPA® Echlin® 2-26486 is a direct-fit replacement for the original, offering long-lasting durability

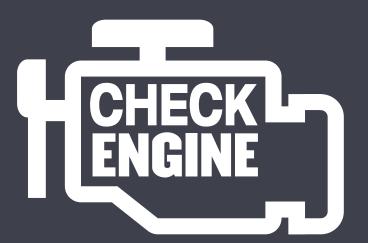
# Impact on Engine Systems



A stuck open purge
solenoid will cause the
engine to continuously
draw fuel vapors from the
EVAP system, causing a rich
condition and drastically
reducing MPG



engines utilize check
valves to prevent positive
pressure from entering
the EVAP system — It is
important to ensure that
these valves are working
properly to avoid damage
to emission components



Failed emission components

will often cause the Check

Engine Light to illuminate

— With emission systems

becoming increasingly

complicated, it is helpful to

scan DTCs, which will aid in

directing you to the exact part

needing repair or replacement

Emission Control Program NAPAEchlin.com

### What's New

#### **EVAP Components**

NAPA® Echlin® is continually expanding its already 1,300+ part EVAP emission catalog. When considering the extreme conditions under which many EVAP components operate, installing high-quality replacement parts is paramount. NAPA® Echlin® extensively tests all EVAP components to provide technicians and customers with reliable, high-quality parts.

For the most recent applications, check the online catalog at NAPAEchlin.com.

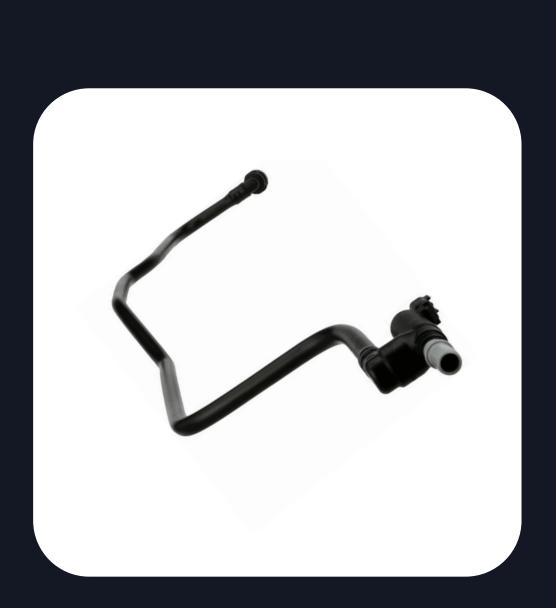


2-284435
Vapor Canister Purge Valve Hose
Ford F-150
(2023-16)
VIO: 4.2M





2-33037
Canister Purge Solenoid
Ford F-150
(2023-18)
VIO: 1.9M





2-33042
Canister Purge Solenoid
Audi / VW Cars & SUVs
(2022-14)
VIO: 1.7M



### What's New

#### **Crankcase Emission Components**

NAPA® Echlin's already impressive 550+
Crankcase Emission Component catalog
continues to grow every year. Key features
of our Crankcase Breather Hoses and
PCV Valves are that they retain OE fitting
designs and include high-quality seals for a
complete and easy repair.

For the most recent applications, check the online catalog at NAPAEchlin.com

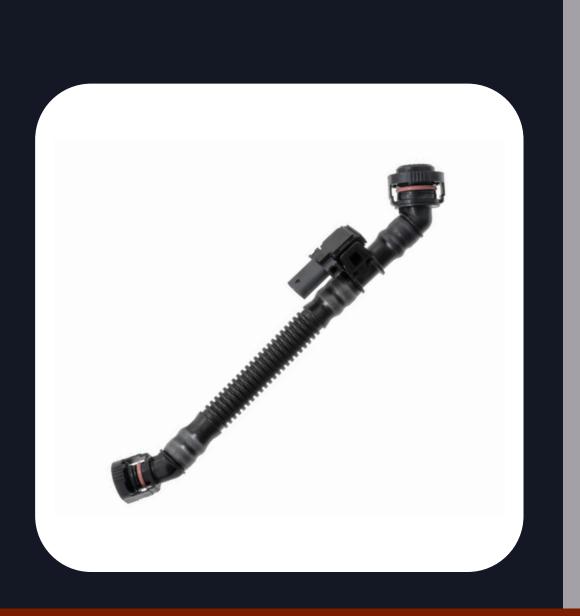


2-9929
Engine Crankcase Breather Hose
Hyundai / Kia Cars & SUVs
(2023-10)
VIO: 4.2M





2-9915
Engine Crankcase Breather Hose
Ford Cars & SUVs
(2020-13)
VIO: 1.7M





2-9825
PCV Valve
Nissan Cars & SUVs
(2023-19)
VIO: 1M



### What's New

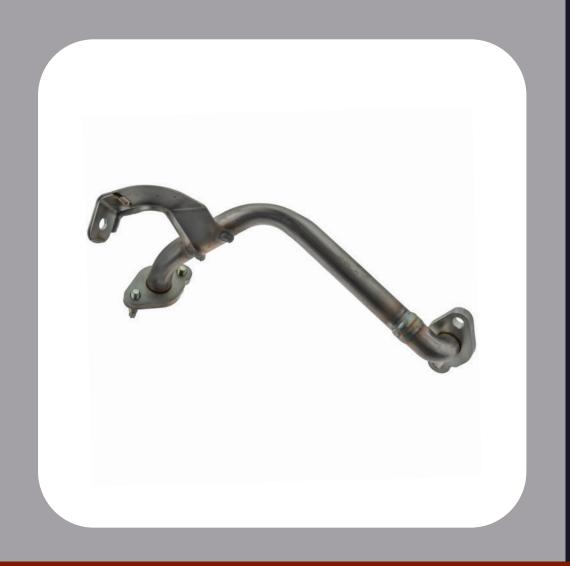
#### **EGR Components**

NAPA® Echlin's diverse 1,000+ EGR program continues to grow each year. NAPA® Echlin® is devoted to providing high-quality replacement EGR components and repair kits so that technicans can provide their customers with a complete and reliable service.

For the most recent applications, check the online catalog at NAPAEchlin.com



2-40242 **EGR Tube** Toyota / Lexus SUVs (2022-16)VIO: 821K





2-36053 **EGR Valve Subaru Cars & SUVs** (2024-19)**VIO: 598K** 





**EGR933 EGR Valve RAM Trucks** (2023-19)VIO: 534K



## EVAP Components

Evaporative Emission Control Systems, also referred to as 'EVAP,' are responsible for preventing fuel vapors from escaping into the atmosphere from a vehicle's fuel system.

NAPA® Echlin® is dedicated to providing high-quality replacement EVAP components in order to keep this vital system working as intended.



#### **Canister Purge Valves**

Manufactured using high-grade industrial plastic which withstands high engine temperatures

120+ SKUs / 61M VIO



#### **Canister Vent Solenoids**

Our proprietary molding techniques provide superior resistance to environmental influences, drastically reducing the possibility of leaks

145+ SKUs / 176M VIO



#### **Canister Vent Valves**

Extensively tested to ensure reliable operation even in the most extreme conditions

120+ SKUs / 27M VIO



#### **Canister Purge Solenoids**

Designed to seamlessly integrate with the computer to operate just like the vehicle manufacturer intended

300+ SKUs / 228M VIO



EVAP Components NAPAEchlin.com

## EVAP Components

NAPA® Echlin® EVAP components are designed and manufactured using the highest-quality materials and processes in order to provide parts which match the OEM form, fit, and critical function.

It is important that these parts can be installed with ease and that they operate exactly as intended by the vehicle manufacturer.



#### **Fuel Vapor Canisters**

Constructed using industrial grade materials in order to provide a prolonged service life

600+ SKUs / 36M VIO



#### **Leak Detection Pumps**

A continually expanding line of direct-fit pumps engineered to match OEM function

70+ SKUs / 46M VIO



#### **ESIM (Evaporative System Integrity Module)**

Designed and tested to accurately detect pressure change and provide corresponding voltage information to the vehicle's PCM

4 SKUs / 24M VIO

\*ESIMs are a type of leak detection pump designed by Chrysler. These components use two weights, a diaphragm, and a switch to detect pressure differences across a variety of conditions.

EVAP Components

NAPAEchlin.com

## Top Movers: EVAP Components

## IMPORT APPLICATIONS



2-283735
Canister Purge Solenoid
Toyota / Lexus
Cars, Trucks & SUVs
(2018-06)



2-282647

Canister Vent Solenoid

Nissan / Infiniti

Cars, Trucks & SUVs

(2023-03)



2-283660
Canister Purge Solenoid
Hyundai / Kia
Cars & SUVs
(2014-06)



2-284028
Canister Purge Solenoid
Toyota / Lexus
Cars, Trucks & SUVs
(2012-03)



2-283684
Canister Purge Solenoid
VW / Audi
Cars & SUVs
(2015-98)





2-283727
Canister Purge Solenoid
GM
Cars, Trucks & SUVs
(2020-09)



2-282571
Canister Purge Solenoid
GM
Cars, Trucks & SUVs
(2020-03)



2-283993
Canister Purge Solenoid
Ford
Cars, Trucks & SUVs
(2021-11)



2-282570

Canister Purge Solenoid

GM

Cars, Trucks & SUVs

(2014-04)



2-284016
Canister Purge Valve
GM
Cars & SUVs
(2021-12)

EVAP Components

NAPAEchlin.com

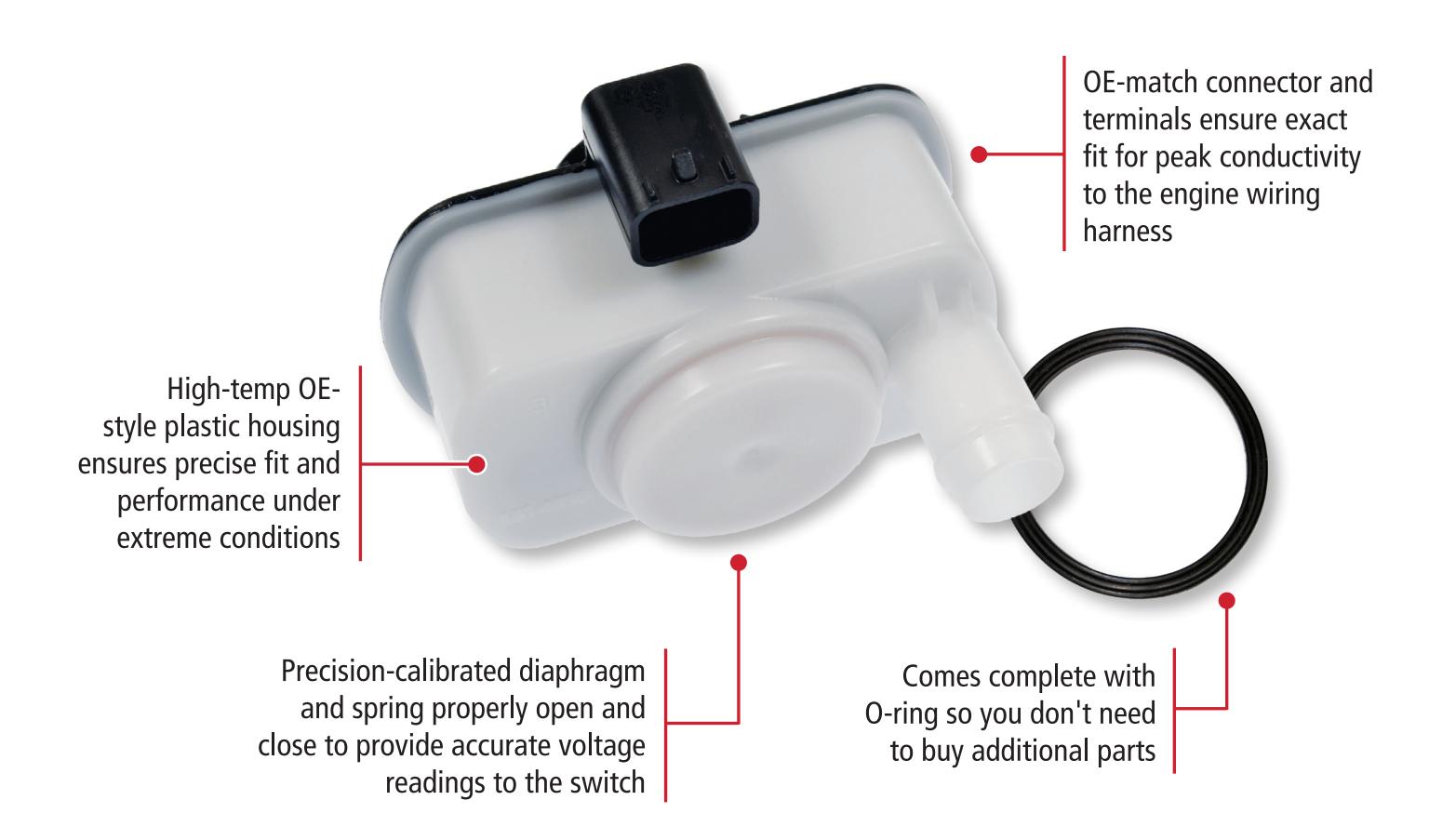
## Precision Engineering

#### **EVAP Components**

Evaporative System Integrity Modules (ESIM), also known as Evaporative System Integrity Monitors, are a key EVAP component on many late-model Chrysler, Dodge, Jeep, RAM and Fiat vehicles. Unlike previous Leak Detection Systems, ESIMs do not contain a solenoid. Instead, ESIMs use two weights, a diaphragm and a switch to detect pressure differences across a variety of conditions.

All NAPA® Echlin® Evaporative System Integrity Modules are built to match the OEM part for fit, form, and function.

#### NAPA® Echlin® Evaporative System Integrity Module



2-71013 Chrysler / Dodge / Jeep / RAM (2021-07)

EVAP Components

NAPAEchlin.com

# Crankcase Emission Components

NAPA® Echlin's 550 Crankcase Emission
Components are made to keep a vehicle's
emission system operating as the vehicle
manufacturer intended. Key features of our
products ensure that the vehicle maintains
long-term reliability, performance, and fuel
economy.

#### **Did You Know**

Many forced-induction vehicles rely on the PCV valve to protect engine internals. Under heavy load, a failed PCV valve will allow positive pressure into the crankcase, resulting in damage to vital seals inside of it.



#### **PCV Valves**

These valves control gas emissions and reroute gas produced by the crankcase back into the engine's combustion chambers

365+ SKUs / 236M VIO



### **Engine Crankcase Breather Hoses**

Constructed using high-temperatureresistant materials and OE-style fittings to ensure proper fit, form, and function

95+ SKUs / 109M VIO



#### **PCV Grommets**

Manufactured using high-quality synthetic materials to resist breakdown from heat and promote a long-lasting seal around the PCV Valve

25 SKUs / 14M VIO



#### **Engine Oil Separators**

Designed to match OE function of air and oil separation to reduce carbon buildup and maintain engine efficiency

45+ SKUs / 33M VIO



#### **Crankcase Ventilation Filters**

**Engineered and tested to match OE filtration specifications** 

17 SKUs / 8M VIO



## **Top Movers: Crankcase Emission Products**

## IMPORT APPLICATIONS



2-9651
PCV Valve
Hyundai / Kia
Cars & SUVs
(2023-07)



2-9541
PCV Valve
Nissan
Cars, Trucks & SUVs
(2020-02)



2-9520
PCV Valve
Honda / Acura
Cars, Trucks & SUVs
(2019-03)



2-9554
PCV Valve
Honda / Acura
Cars
(2019-02)



2-9709
PCV Valve
Honda / Acura
Cars & SUVs
(2019-13)

## DOMESTIC APPLICATIONS



2-9210
PCV Valve
GM
Cars, Trucks & SUVs
(1999-70)



2-9627
PCV Valve
Chrysler / Dodge / Jeep / RAM
Cars, Trucks & SUVs
(2020-07)



2-9688
PCV Valve Elbow
GM
Cars & SUVs
(2023-04)



2-9397
PCV Valve
Ford
Trucks, Vans & SUVs
(2004-97)



2-9220
PCV Valve
GM
Cars, Trucks & SUVs
(2012-70)

## EGR Program

NAPA® Echlin's 1,000+ part EGR program doesn't stop at EGR Valves. NAPA® Echlin® offers a diverse selection of high-quality replacement EGR parts ranging from hoses to switches and even valve repair kits.

NAPA® Echlin® EGR parts are subject to a stringent testing and validation process which ensures long-term durability, reliability, and service life.



#### **EGR Valves**

Built from industrial grade materials for durability and calibrated to ensure precise operation

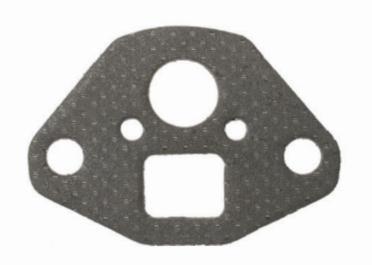
620+ SKUs / 110M VIO



#### **EGR Control Solenoids**

Made with the finest components including multiple precious metal contacts and polymer thick film resistors

65+ SKUs / 33M VIO



#### **EGR Valve Mounting Gasket**

Designed and manufactured using application-specific, heavy-duty materials to seal against extreme EGR temperatures

190+ SKUs / 111M VIO

#### NAPA® Echlin's offering of EGR Emissions Products also includes:

**EGR Delay Valves** 

**EGR Pressure Feedback Hoses** 

**EGR** Repair Kits

**EGR Time Delay Control Switches** 

**EGR Tubes** 

**EGR Valve Control Solenoid Filters** 

...and much more



## Top Movers: EGR Products

## IMPORT APPLICATIONS



2-26333

EGR Valve

Honda / Acura
Cars, Trucks & SUVs

(2010-97)



2-26684
EGR Valve
Mazda / Ford
Cars & SUVs
(2022-03)



2-26793

EGR Valve

Honda / Acura
Cars, Trucks & SUVs

(2020-08)



2-26653
EGR Valve
Mazda / Ford / Mercury
Cars & SUVs
(2006-01)



2-2520
EGR Valve Mounting Gasket
Acura / Nissan / Subaru /
GM / Ford / Jeep
Cars, Trucks & SUVs
(2019-72)





2-26486

EGR Valve
Chrysler / Dodge / Jeep
Cars, Trucks & SUVs
(2010-03)



2-26809

EGR Valve
Chrysler / Dodge / Jeep
Vans & SUVs
(2011-07)



2-26156
EGR Valve
GM
Cars & SUVs
(2009-00)



2-26154

EGR Valve

GM

Cars, Trucks & SUVs

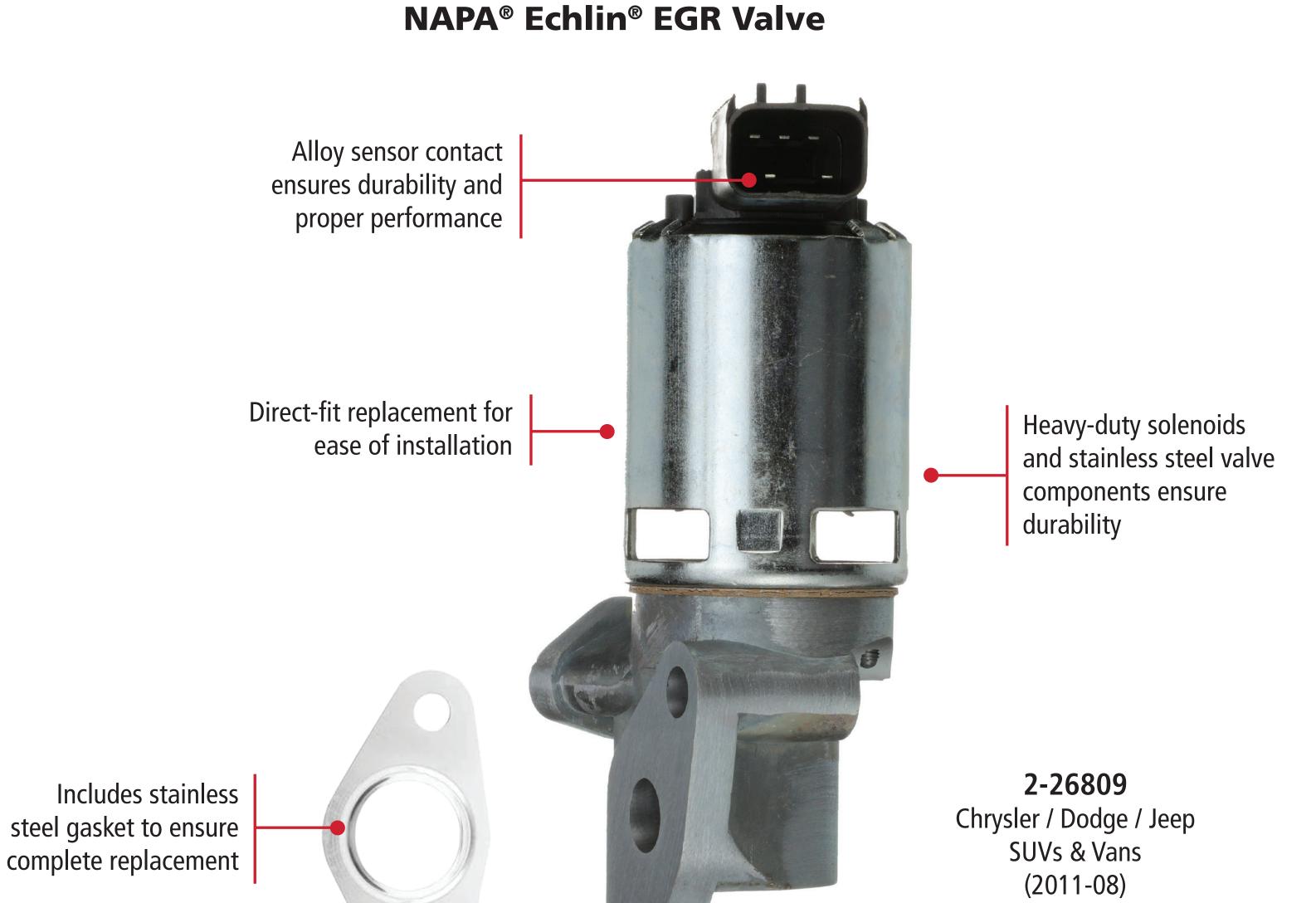
(2005-93)



2-36000 EGR Valve GM Trucks & SUVs (1995-87)

## Precision Engineering

Every NAPA® Echlin® EGR Valve, like the 2-26809, is calibrated for precise performance. To ensure trouble-free operation, each one must pass comprehensive quality testing including computer-controlled bench testing for resistance, leakage, and response and flow rates.



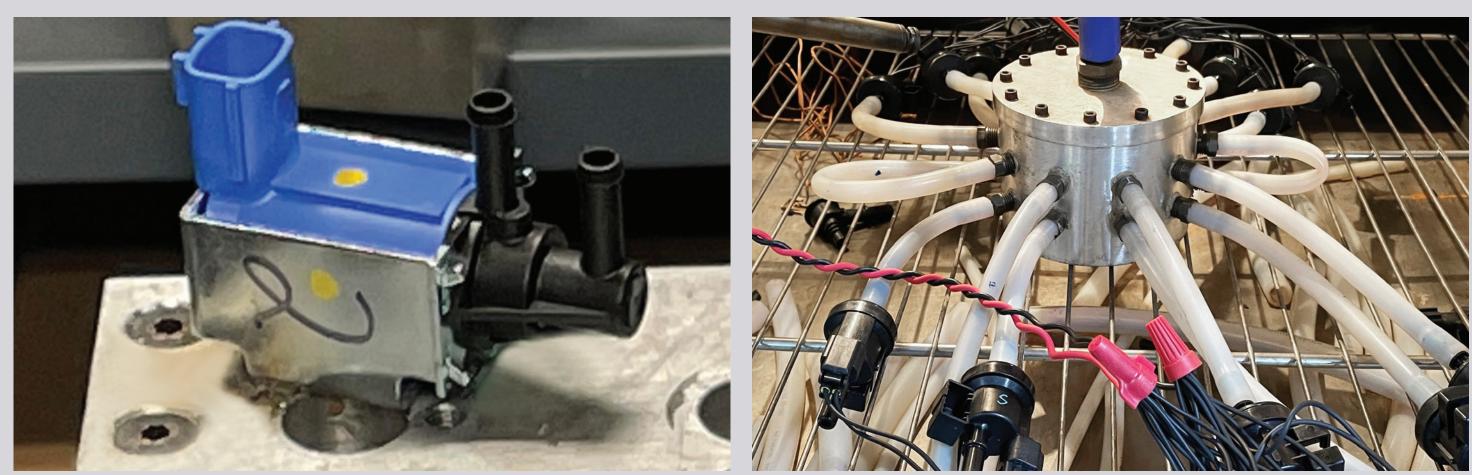
## Testing and Validation

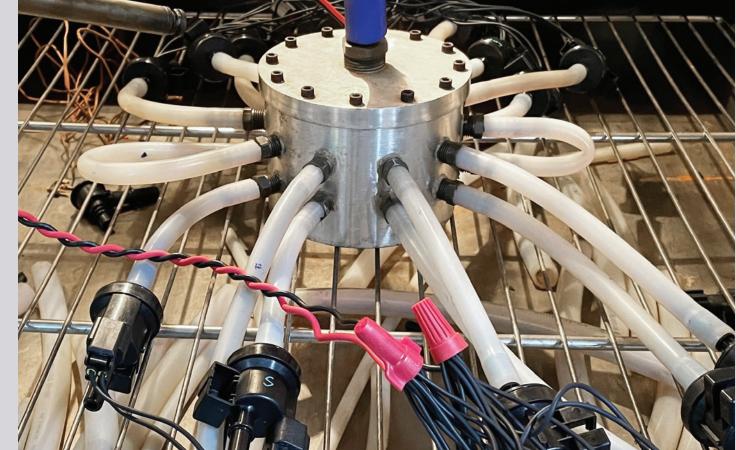
Our parts undergo rigorous examination and product validation, including extensive performance benchmarking, product life-cycle testing and end-of-line testing.

Processes can vary from category to category, but it is always thorough. For example, NAPA® Echlin® Canister Purge Solenoids go through a barrage of tests including accelerated wear, thermal cycling, thermal shock, salt fog, vibration, and drop testing.



NAPA® Echlin® Emission Control products undergo on-vehicle testing at our Lewisville, Texas facility.





Canister Purge Solenoids are pictured undergoing vibration testing (left) and thermal cycle testing (right).

# NAPA® Echlin® Pro Training Tech Tip

As experienced ASE-certified automotive technicians themselves, NAPA® Echlin® Pro Trainers are experts in emission systems.

Here's what they say to look out for during an emission system service.



After an EVAP system is
repaired, it is important to
verify the repair by running
a self test and verifying that
no DTCs have returned (this
might not be possible for
some small EVAP leak codes)



The emission systems

on modern vehicles are

fine-tuned to operate in

symphony with each other

— If one component fails, it

will cause others to operate

less efficiently



caused by restricted intake

passages, faulty control

solenoids, and faulty EGR

valves — Always ensure

that the control system is

operating properly and that
the intake passages are free

of carbon build up

# NAPA® Echlin® Professional Training

## Award-Winning In-Person, Live Virtual, and Online Learning

NAPA® Echlin® Pro Training delivers accredited classes that educate technicians in the latest automotive repair technologies, and techs can earn CEU credits.

An extension of NAPA® Echlin® training, our extensive YouTube video library has over 500 technical and installation videos.





#### **Available Classes**

**Diagnosing Secondary AIR Injection Systems** 

**Chrysler EVAP Tips and Tricks** 

**Diagnosing Catalytic Converter Codes** 

**EVAP System Diagnosis** 

**Misfire Diagnostics** 

**Lean Engine Diagnosis** 

**Rich Engine Diagnosis** 



#### **Available Classes**

**Misfire Diagnosis** 

**Honda / Acura Diagnosis** 

Nissan / Infiniti Diagnosis

**Ford Gas Vehicle Update** 

**EVAP Diagnostics** 

**Advanced Engine Mechanical Diagnostics** 

**GM Engine Controls** 



For information on replacing emission components, search "EVAP," "Crankcase," or "EGR" on the NAPA® Echlin® YouTube channel

VSPG\_2023\_Emission\_1\_23



**Emission Control Program**