#### **ELECTRONIC THROTTLE BODIES & RELATED PARTS**

#### Highlights

We are an expert manufacturer with more than 200 ETBs covering 190M+ VIO

Every Tech Expert® by NAPA® Echlin® Electronic Throttle Body is 100% new, never remanufactured and fully calibrated & tested

3

Gaskets included for a complete repair, where required



What's in your box?™

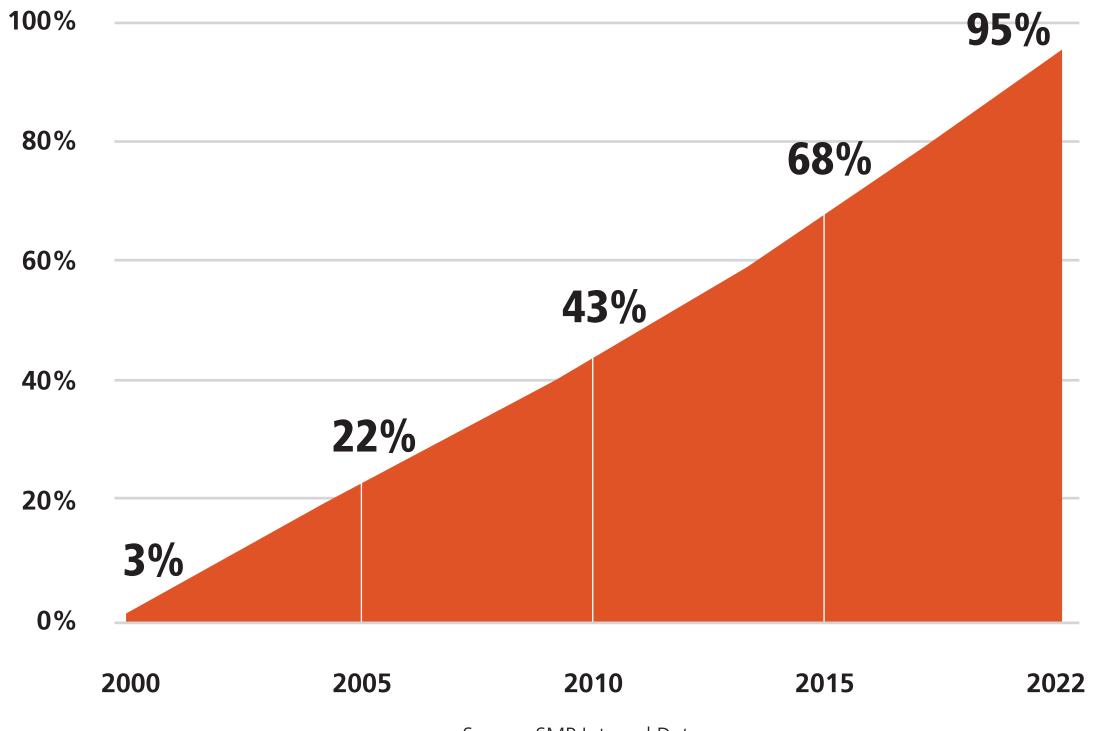


## Growing Market

Vehicle manufacturers began using ETBs to improve fuel economy and reduce emissions. Today, there are more than 250 million vehicles on the road with ETBs. High OE failure rates, especially in the gear train, will make ETBs a strong category for years to come.

In the next 5 years, 68 million more vehicles with electronic throttle bodies will enter the Aftermarket "sweet spot" of 6-12 years old.

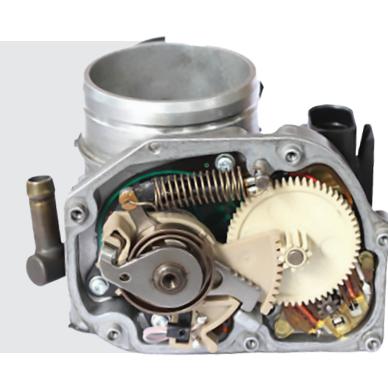
#### **New Vehicles Equipped with Electronic Throttle Bodies**



Source: SMP Internal Data

#### **Service Opportunities:**

Electronic throttle bodies use a complex gear train with no oil. Operating in extreme conditions, these gears often rotate back and forth hundreds of times per mile. This leads to high failure rates and service opportunities.



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## Sales Opportunities

The Jeep / Chrysler 2.0L and 2.4L often see ETBs fail before 100,000 miles. The main cause is worn or broken gear teeth inside the ETB.

Tech Expert's premium ETB replacement includes improved geometry and high-strength materials for a better-performing and longer-lasting gear train.

#### **OE PROBLEM**

Excessive wear and broken gear teeth on Jeep / Chrysler Electronic Throttle Bodies



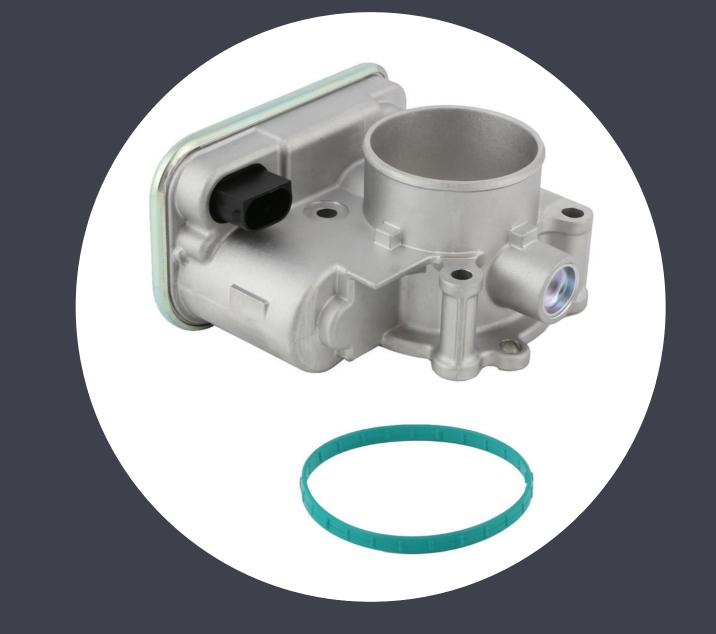


Jeep / Chrysler 2.0L & 2.4L

Chrysler 200 (2014-11) Chrysler Sebring (2010-07) Dodge Avenger (2014-08) Dodge Caliber (2012-07) Dodge Journey (2018-09) Jeep Compass (2017-07) Jeep Patriot (2017-07)

#### TECH EXPERT® SOLUTION

Tech Expert's popular ETB172 Electronic
Throttle Body is designed specifically for
Jeep / Chrysler applications. This premium
ETB features engineering upgrades including
a reinforced gear train that outperforms the
original design for durability.



Source: SMP Testing Lab, 2020

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# Impact on Engine Systems



ETB may not be able
to control the blade as
designed — This will lead
to decreased fuel mileage
and acceleration problems



A rough idle, stalling, or surging are all signs the throttle position sensor may not be functioning properly



of wear on the gear
train and bearings from
age and mileage —
Contamination can also
cause an ETB to fail

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#### What's New

ETBs are one of the fastest growing categories in the industry — Tech Expert® is committed to regularly introducing new Electronic Throttle Bodies.

For the most recent applications, check the online catalog at NAPAEchlin.com



ETB783
Hyundai & Kia 2.0L
(2022-15)
VIO: 267K





ETB784
Hyundai & Kia V6
(2019-12)
VIO: 638K





ETB788
Jeep / RAM 3.0L
(2023-14)
VIO: 225K



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#### **Top Movers: Electronic Throttle Bodies**

#### IMPORT APPLICATIONS



ETB501
Nissan / Infiniti Cars & SUVs (2009-02)



ETB518
Toyota Cars & SUVs
(2007-03)



ETB730 Audi / VW Cars (2014-09)



ETB500
Nissan Cars & SUVs (2013-07)



ETB753
Nissan Cars & SUVs (2020-13)

#### DOMESTIC APPLICATIONS



ETB172
Chrysler / Dodge / Jeep
Cars & SUVs
(2018-07)



ETB144
Ford / Lincoln
Trucks & SUVs
(2020-11)



ETB145
Ford / Lincoln / Mercury
Cars & SUVs
(2022-09)



ETB106
GM Trucks & SUVs
(2009-05)



ETB146

Ford / Lincoln
Cars, Trucks & SUVs
(2020-11)

## Related Parts

In addition to the highest-quality replacement Electronic Throttle Bodies, Tech Expert® offers a full line of key components necessary to repair the electronic throttle control system.



#### **Throttle Position Sensors**

Monitors the air intake to the engine and sends information to the vehicle's ECU

Tech Expert® Throttle Position Sensors maintain specific installed outputs to match the original

More than 375 TPS available with coverage through model year 2020



#### **Variable Intake Manifold Actuators**

Controls the airflow within the intake manifold

Tech Expert® Variable Intake Manifold Actuators are designed with premium components to prevent intake linkage failure and deliver long service life

Coverage through model year 2023 for import and domestic vehicles

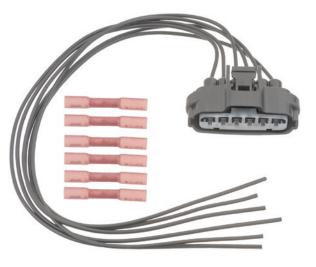


#### **Accelerator Pedal Sensors**

Indicates the position of the throttle pedal and sends information to the vehicle's ECU

Tech Expert® Accelerator Pedal Sensor assemblies are 100% tested to ensure the most accurate output versus pedal position

More than 480 APS available with coverage through model year 2023



#### **ETB Connectors**

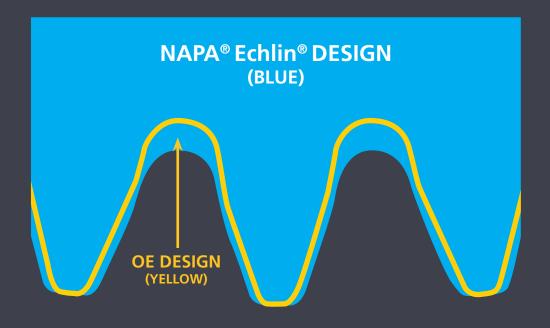
High-quality direct replacement that eliminates the need for a harness, replacing only the damaged connector for a cost-effective repair solution

All Tech Expert® Electrical Connectors are 100% tested for proper mechanical and electric fit, form and function

Coverage through model year 2023 for import and domestic vehicles

## **Engineering Improvements**

After identifying weaknesses in the OE electronic throttle body, our engineers capitilized on their extensive gear design experience to develop a stronger, longer-lasting ETB gear. Let's look at how upgrades to Tech Expert® ETB172 helped solve the OE problem.



NAPA® Echlin® engineers
improved the gear stiffness
by increasing tooth
thickness and decreasing
overall tooth length to
build a more durable gear



After studying the failed

OE unit, we increased face
width on the NAPA® Echlin®

gear by 17% to reduce

stress on the gear teeth



We manufacture

gears out of premium

application-specific

materials to ensure

performance in high-load

and high-temperature

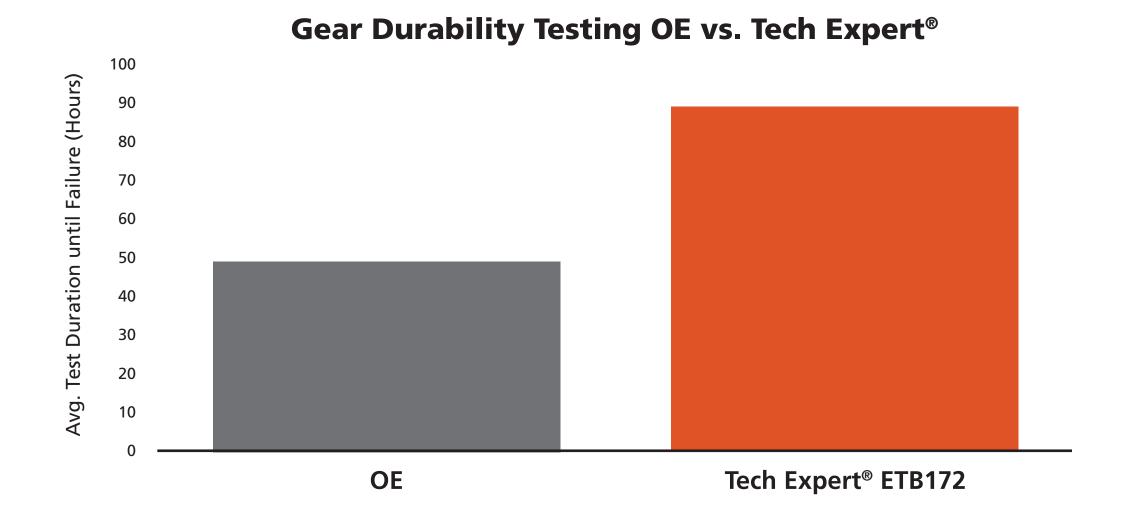
conditions

Source: SMP Testing Lab, 2020

#### Gear Durability Testing & Results

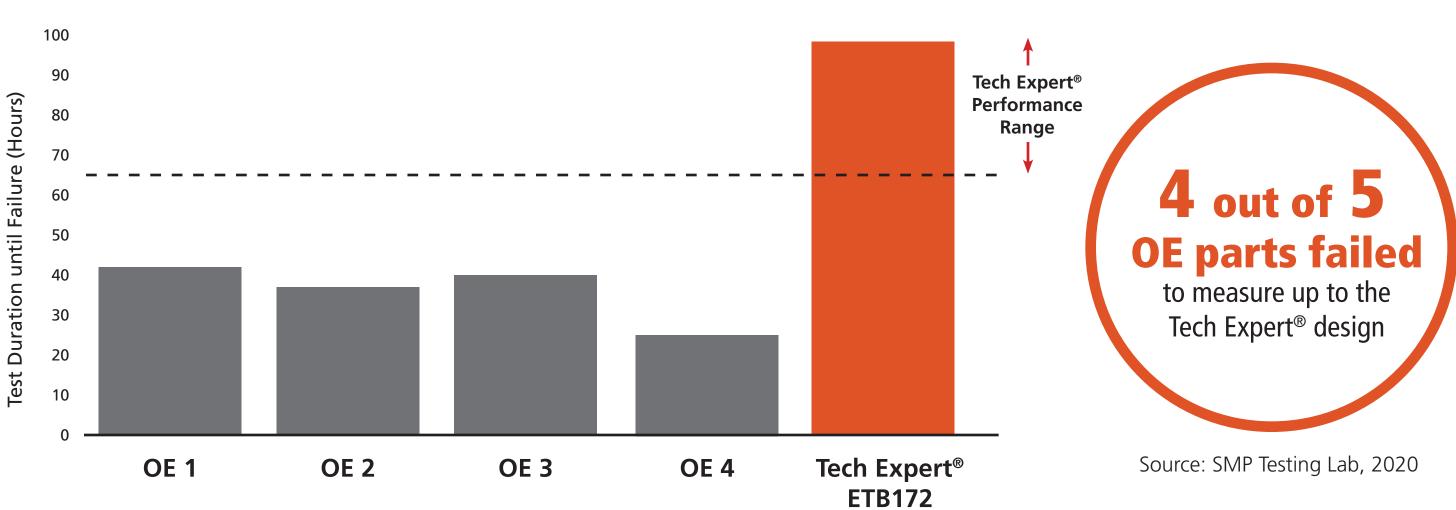
NAPA® Echlin® engineered design improvements for our premium ETB172 replacement ETB for the failure-prone Jeep / Chrysler applications, outperforming the original for durability and service life.

#### Tech Expert® outperforms the original for durability





#### **Gear Durability Testing OE to Tech Expert® Comparison**



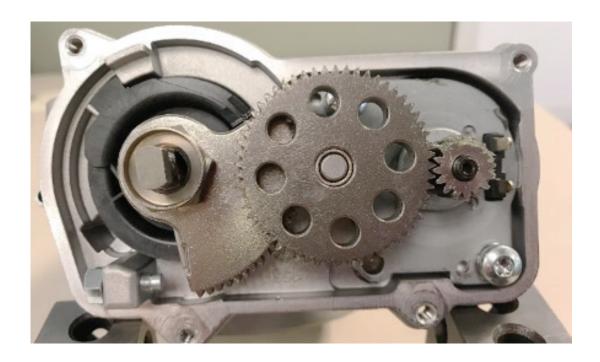
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## NAPA Echlin® Engineering

#### A Closer Look

Premium ETBs start with premium components and innovative design. Here's how NAPA® Echlin® goes the extra mile with our popular Tech Expert® ETB103 Electronic Throttle Body for late-model GM SUVs and trucks.



#### **Stainless Steel Gears**

Tech Expert® gearset is made of stainless steel and conforms to the highest standards of precision for a better-performing ETB



#### **Totally Enclosed Contact Brushes**

Our PCB and contact brushes are totally enclosed and separate from the gearset and other moving parts. Motor contacts are plated to minimize contact resistance and resist corrosion. Screw holes include steel compression limiters to prevent plastic cracking.



#### **Components Designed to Last Longer**

NAPA® Echlin® engineered a large 5mm screw tip to come into contact with the steel gear to resist wear over long-term use

Source: SMP Testing Lab, 2020

**NAPAEchlin.com** 

## Testing and Validation

Our ETBs are the result of superior design and the testing proves it.

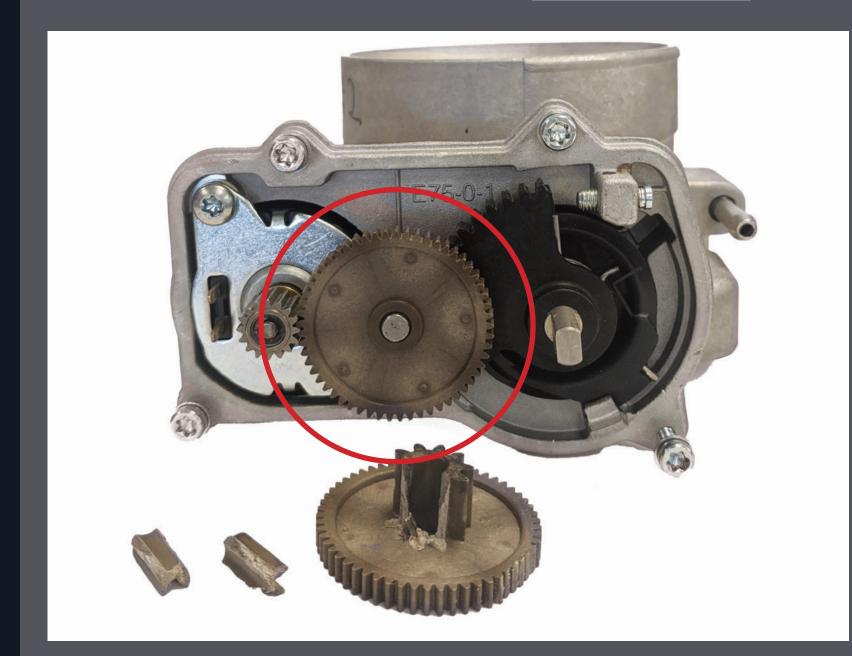
NAPA® Echlin's superior quality stands up to the most severe underhood conditions and strenuous demands of today's engines – the competition did not.

We design and validate our end-of-line testing equipment to make certain every ETB that leaves our facility performs up to our critical standards.

Visit **NAPAEchlin.com** for detailed test results.

#### COMPETITION

**FAILED** 

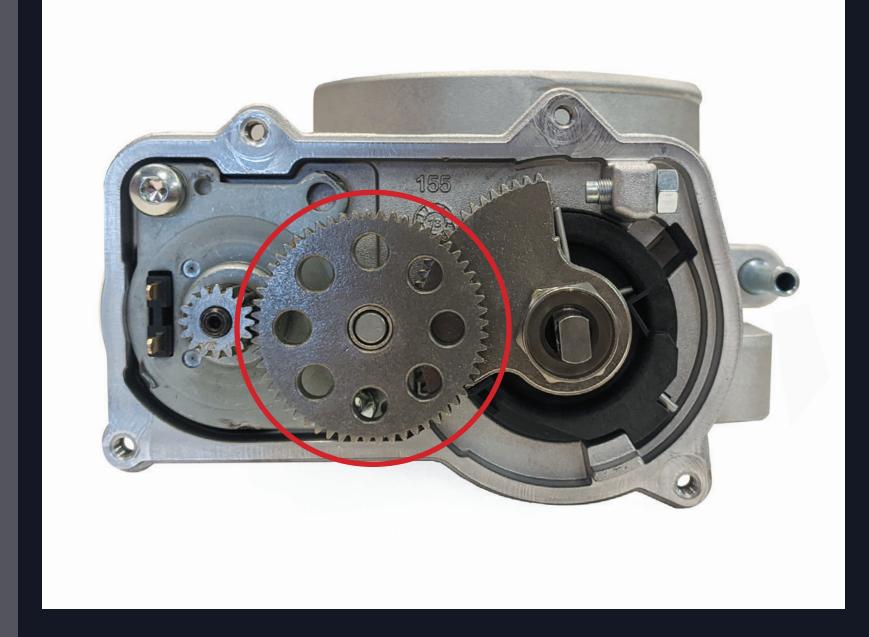


After only 10 days of testing, the competitor's ETB failed with a cracked compound gear

Inherent design flaws rendered the competitor's unit unusable







Even after 45 days of endurance testing, our ETB was intact and fully operational

Tech Expert® delivers a premiumquality ETB that performs under the toughest conditions

Source: SMP Testing Lab, 2020

## **Expert Manufacturing**

As an expert Electronic Throttle Body manufacturer, we maintain complete quality control throughout the entire manufacturing process. We assemble and calibrate the components and validate output voltages to ensure they match OE for fit, form and function.

Tech Expert® ETBs are application-specific and precision engineered for the units they are replacing.



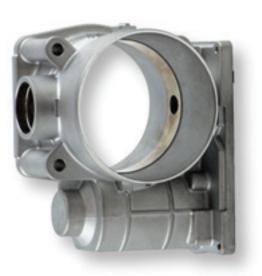
## NAPA® Echlin® Quality

To ensure quality and reliability, every
Tech Expert® ETB is 100% new, never
remanufactured. Because of this
commitment to delivering premium
new units, technicians won't encounter
comebacks due to worn items in a
partial rebuild.



TECH EXPERT Electronic Throttle Bodies NAPAEchlin.com

# A Closer Look at Our Premium ETBs



#### Housing

Our housing is made of corrosion-resistant aluminum and CNC-machined to a surface finish of 0.4 microns. Plus, we use Computational Fluid Dynamic (CFD) software to verify the velocity, mass air flow, and pressure losses through the electronic throttle body.



#### **Throttle Plate**

Our brass and aluminum throttle plates are CNC-machined with tolerance less than 0.001 inches.



#### **Gear Train**

Designed and simulated using sophisticated gear design software and precision-molded in the U.S.A., our double reduction gear train uses powder metal and plastic materials to prevent gears from becoming overstressed.



#### **Bearings**

We double-seal both our deepgrooved ball bearings and drawn cup needle roller bearings to control the amount of air leakage from the bearings into the intake. Plus, our bearings are designed to operate in the housing between -40°F and 284°F.



#### **Throttle Plate Shaft**

Our stainless steel throttle plate shaft is precision-machined and centerless ground to ensure proper alignment of the throttle plate in the throttle bore, and low friction when used with precision needle roller bearings.



#### Motor

Our motors are rated for exceptional life in temperatures ranging from -40°F to 248°F. Plus, our motor's integrated ball bearing helps minimize cogging torque and our dynamometer testing ensures OE-matching performance.



# NAPA® Echlin® Pro Training Tech Tip

NAPA® Echlin® Pro Trainers have installed hundreds of ETBs and trained thousands of technicians.

Here's what they say to look out for during an ETB install.



Many ETB problems are
caused by a loose pin fit at
the electrical connector —
Do your customer a favor
and replace the pigtail
connector when you're
replacing the ETB



For some vehicles, relearning

procedures are simple —

Operate the engine for two

minutes in park with AC off,

two minutes in park with AC on,

two minutes in drive with AC

off, and two minutes in drive

with AC on



High idle or intermittent
stalling are common concerns
after replacing an ETB if the
proper relearn procedure isn't
followed — Refer to service
information to verify if and
how to perform a relearn for
the vehicle you're working on

# NAPA® Echlin® Professional Training

#### Award-Winning In-Person, Live Virtual, and Online Learning

NAPA® Echlin® Pro Training delivers accredited classes that educate technicians in the latest automotive repair technologies, and techs can earn CEU credits.

An extension of NAPA® Echlin® training, our extensive YouTube video library has over 500 technical and installation videos.





#### **Available Classes**

**Ford Electronic Throttle Control** 

**GM Electronic Throttle Control** 

**Diagnosing VW Drive By Wire** 

**Electronic Throttle Control Fundamentals** 

**Throttle Body Diagnostics** 

**Electronic Throttle Control 2023** 



#### **Available Classes**

**Torque Management and Electronic Throttle Systems** 

**Honda / Acura Diagnostics** 

**Nissan / Infiniti Diagnostics** 

**Ford Gas Engines Update** 

**VW / Audi Diagnostics** 

**GM Engine Controls** 

**Toyota / Lexus Diagnostics** 



For information on replacing Electronic Throttle Bodies, search "Throttle" on the NAPA® Echlin® YouTube channel

VSPG 2023 ETB 8-23

**Electronic Throttle Bodies** 

NAPAEchlin.com