### VARIABLE VALVE TIMING **& RELATED PARTS** Highlights

The most comprehensive VVT line in the aftermarket now features more than 530 VVT Solenoids, Sprockets and Kits



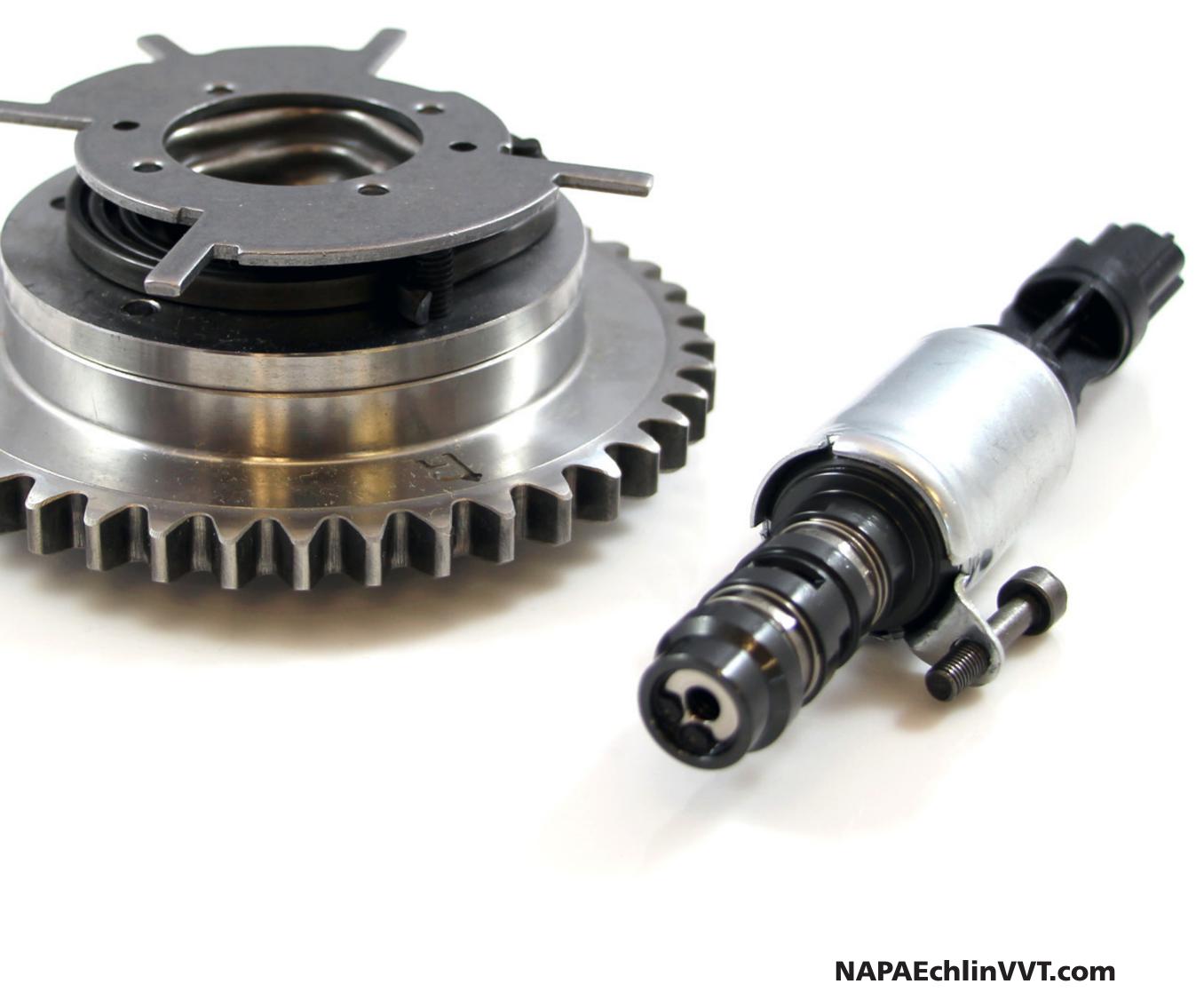
Advanced engineering and manufacturing deliver premium quality VVT components



Many NAPA<sup>®</sup> Echlin<sup>®</sup> VVTs and Tech Expert<sup>®</sup> VVT Kits include gaskets for an easier installation

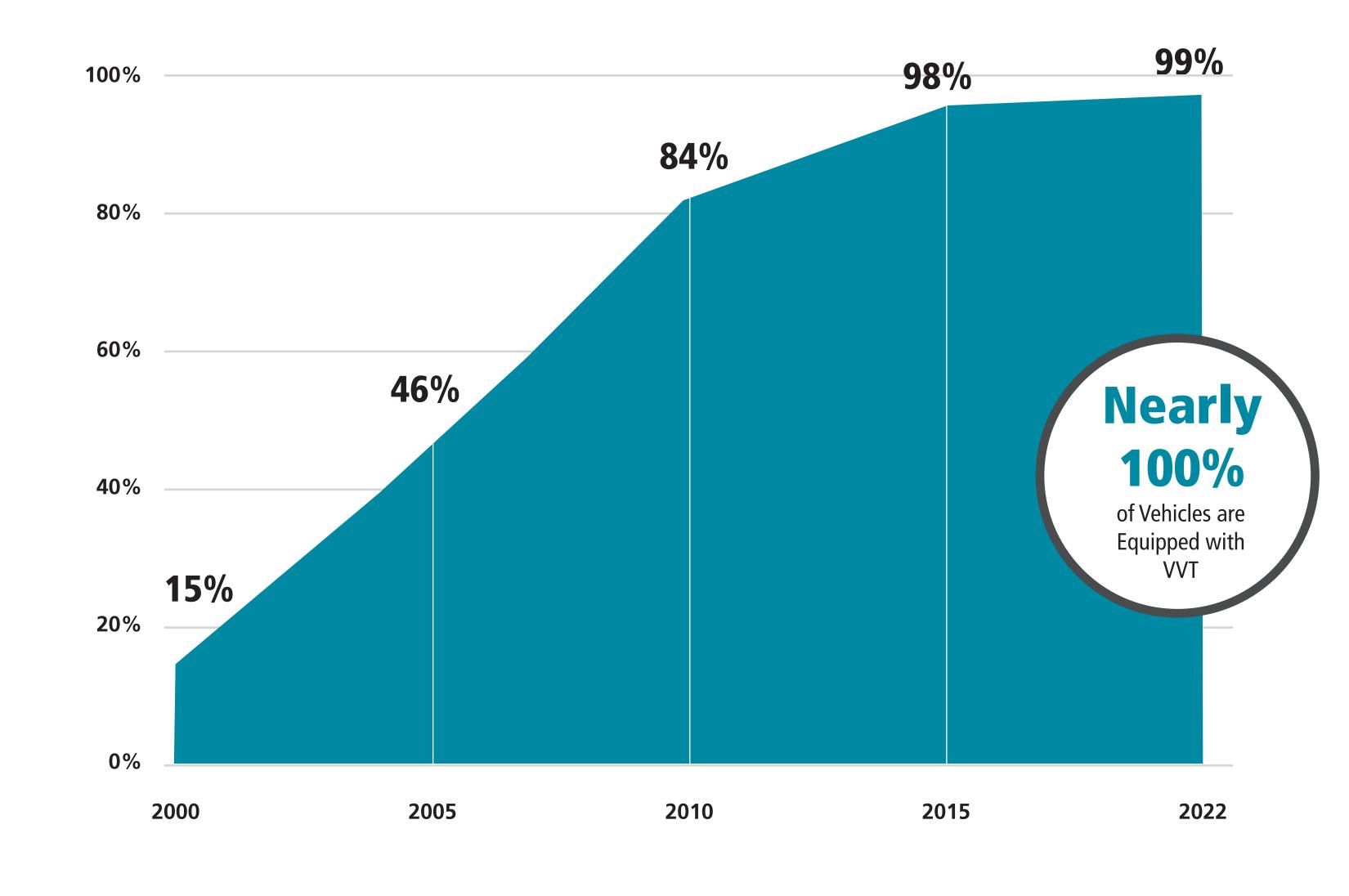


### What's in your box?



### variable valve timing Growing Market

In an effort to increase fuel efficiency and elevate performance across today's vehicles, nearly every manufacturer has equipped new vehicles with Variable Valve Timing (VVT) technology.



### **Vehicles Equipped with VVTs**

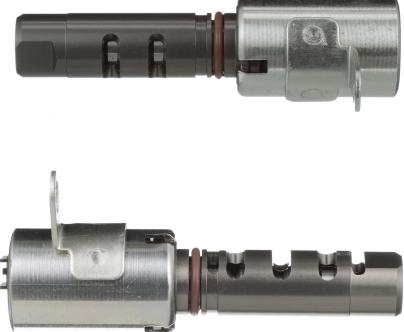
# **VVT SYSTEMS** Sales Opportunities

The GM 2.4L and Toyota 3.0L / 3.3L applications are known to have high failure rates for VVT solenoids. We have these covered with kits that include improvements over the OE design.

NAPA<sup>®</sup> Echlin<sup>®</sup> offers a complete VVT line to solve the OE problems.

### **Rattling Noises and Unstable Idle on GM 2.4L**





**Years:** 2017-06 Make: GM Engine: 2.4L **Common DTCs:** P0011, P0014, P0016, and P0017 **Symptoms:** Rattling noise at startup, unstable idle **Solution:** Change the engine oil and filter during maintenance intervals and following VVT solenoid replacement Parts for the job: VVS2000K

#### **Rough Idle on Toyota 3.0L and 3.3L**



**Years:** 2008-00

Make: Toyota

**Engines:** 3.0L and 3.3L

**Common DTC:** P1354

Symptoms: Rough idle

**Solution:** Maintain regular engine oil change intervals. When replacing the solenoids, replace the engine oil and filter.

Parts for the job: VVS2001K

# **VVT SYSTEMS** Sales Opportunities

Ford 5.4L engines feature highly technical VVT systems which are susceptible to failure. They typically fail due to low engine oil levels, poor oil circulation, or oil and filter change irregularities.

Tech Expert<sup>®</sup> offers a Complete Timing Repair Kit to solve this OE problem.

#### **VVK1000 Complete VVT Repair Kit**

Ford / Lincoln (2014-02) VIO: 2.6M

#### **VVT Kit Components**

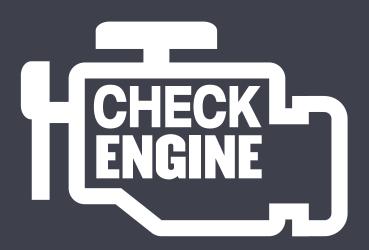
- 1 VVT Sprocket
- 2 VVT Solenoids
- 3 Timing Chain Tensioner
- 4 Timing Chains
- 5 Timing Chain Guide & Tensioner Arm



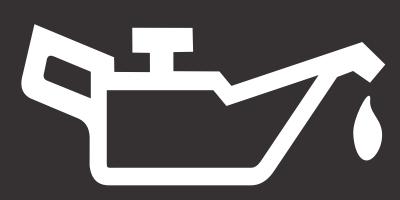
- 6 Drive Gear Sprocket
- 7 Crankshaft Position Wheel
- 8 Crankshaft Seal
- 9 Gaskets

#### **VVT SYSTEMS**

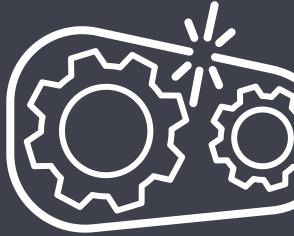
# Impact on Engine Systems



Rough idle, stalling, lack of power, decreased fuel economy, engine noise, and a Check Engine light may be signs of an issue with a **VVT** system



Using the correct oil weight is critical to the health and operation any variable valve timing system



When a VVT solenoid fails or is blocked, the lack of proper lubrication can cause the timing chain and gear to prematurely wear or break entirely





# NAPA® ECHLIN® VVT SOLENOIDS What's New

VVT Solenoids, also known as control valves or spool valves, come in a variety of shapes and sizes to fit a multitude of applications.

NAPA<sup>®</sup> Echlin<sup>®</sup> is committed to regularly introducing new VVT Solenoids, adding to our industry-leading coverage.

For the most recent applications, check the online catalog at NAPAEchlin.com.



VVS2028 Honda Accord/CR-V 1.5L/2.0L (2021-18) VIO: 1.1M







VVS2030 Toyota Cars & Trucks 3.5L (2021-15) VIO: 2.8M VVS2000K GM Cars & SUVs 2.4L (2017-06) VIO: 3.7M







### NAPA® ECHLIN® VVT SPROCKETS What's New

VVT Sprockets, also known as cam phasers, account for nearly 250 SKUs in NAPA® Echlin's ever-expanding line of VVT component coverage.

For the most recent applications, check the online catalog at NAPAEchlin.com.



ECP1949 Toyota Cars & SUVs 2.5L (2022-18) VIO: 2.6M







ECP1940 GM Cars & SUVs 1.6L/1.8L (2020-08) VIO: 660K ECP1939 GM Cars & SUVs 1.6L/1.8L (2020-10) VIO: 613K





### **NAPA® ECHLIN® VVT COMPONENTS Top Movers**

### IMPORT APPLICATIONS



VVS1512 Honda Accord, CR-V, Element (2011-02)



VVS1542 Nissan Altima, Rogue (2018-13)

### DOMESTIC APPLICATIONS



VVS1754 **GM Cars** (2017-06)



VVS1755 **GM** Cars (2017-06)



**VVT282** Honda/Acura SUVs (2016-08)



**ECP1871** Acura/Honda Cars & SUVs (2015-09)



**ECP1865** Hyundai/Kia Cars & SUVs (2019-11)



**VVS1100** Ford/Lincoln Cars & Trucks (2014-04)



ECP1757 Ford/Lincoln Cars & Trucks (2019-11)



ECP1725 GM Cars & SUVs (2018-07)





### **NAPA® ECHLIN® VVT COMPONENTS** Related Parts

In addition to the highest quality sprockets and solenoids, NAPA<sup>®</sup> Echlin<sup>®</sup> and Tech Expert<sup>®</sup> offer the complementary parts necessary to maintain and repair today's VVT systems.







#### **VVT Spool Filters**

Spool filters can become clogged over time, hurting performance and potentially causing damage to the solenoids

NAPA® Echlin's replacement VVT Spool Filters allow technicians to service the filter and gaskets without replacing solenoids

Available for popular Honda and Acura applications through 2019

#### **VVT Chain Tensioner Kits**

Worn chain tensioners can cause a vehicle to run poorly and can even lead to a catastrophic engine failure

NAPA® Echlin's VVT Chain Tensioner Kits include a new chain tensioner, gasket and seal for a complete repair

Available for popular Audi and VW vehicles with a high failure rate

#### **VVT Adjuster Magnets**

Newer VVT Systems may also incorporate adjuster magnets

NAPA® Echlin's VVT Adjuster Magnets are a drop-in replacement part and include new seals to help prevent oil contamination

27 SKUs available with coverage through 2021

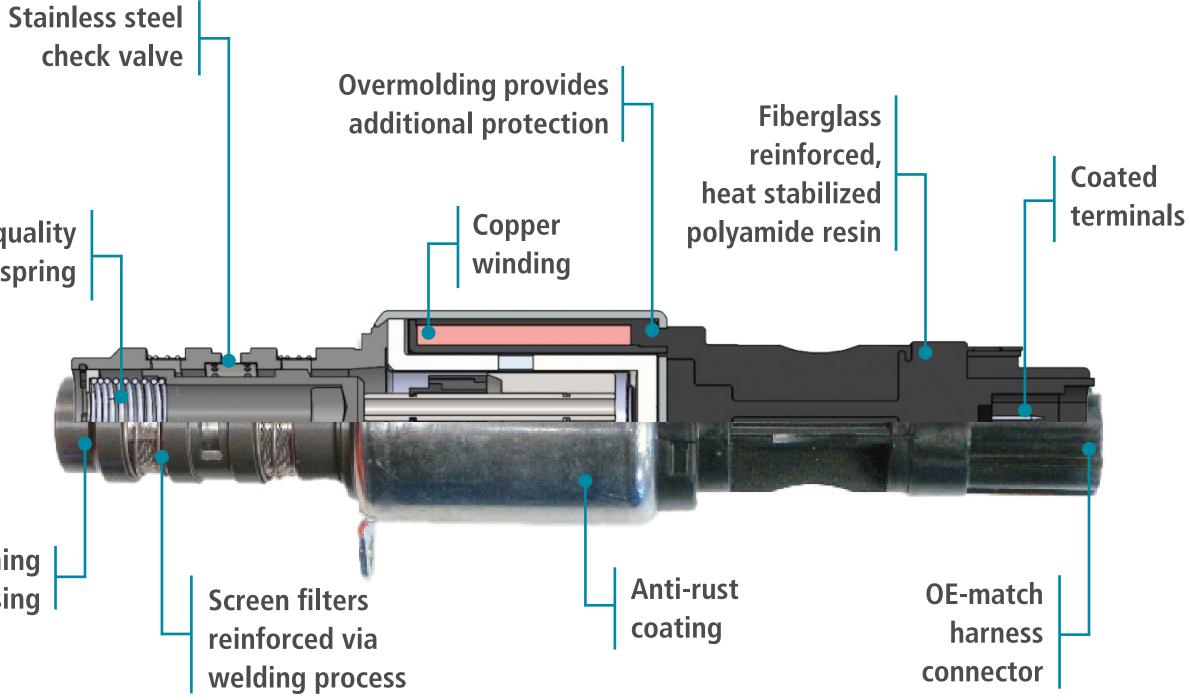


## NAPA® ECHLIN® VVT SOLENOIDS Engineering Improvements

NAPA<sup>®</sup> Echlin<sup>®</sup> VVT Solenoids are directfit OE replacements designed to restore engine horsepower and torque curves, reduce emissions, and improve efficiency.

Premium parts start with premium components. Each NAPA® Echlin® solenoid is engineered with features to ensure that our VVT Solenoids will perform under the most extreme conditions. High-quality precision spring

OE-matching valve housing



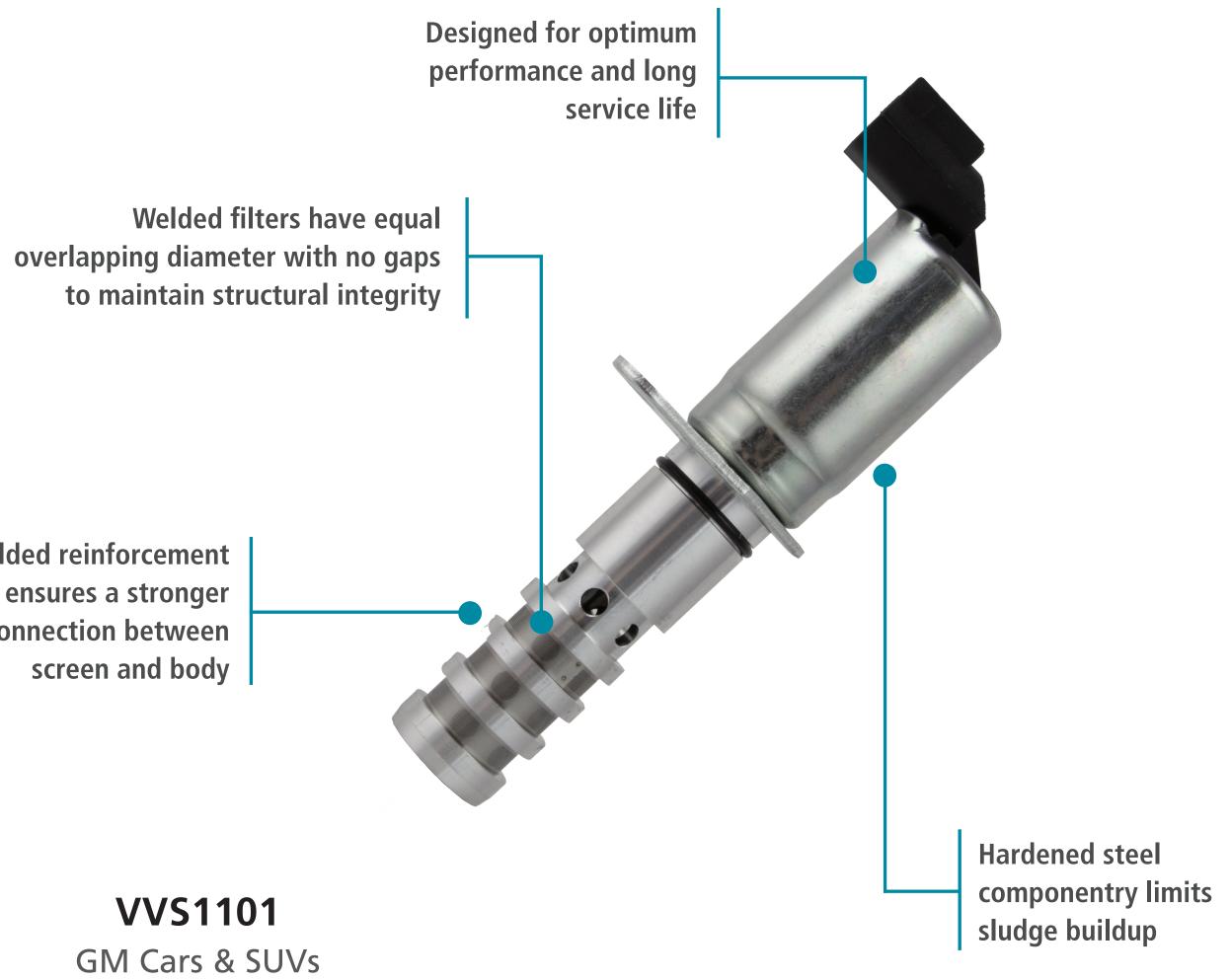
VVS1100 Ford / Lincoln (2014-01)

## **NAPA® ECHLIN® VVT SOLENOIDS** Engineering Improvements

Generally located on and/or around the cylinder head block, VVT solenoids meter the oil flow to control the actuation of the VVT sprocket.

Each VVT solenoid features anodized steel componentry, which limits sludge buildup and protects against sticking. NAPA<sup>®</sup> Echlin<sup>®</sup> Solenoids also feature premium O-rings and gaskets to prevent oil leaks, as well as an OE-matching harness connector.

Welded reinforcement connection between



(2012-02)

## **NAPA® ECHLIN® VVT SOLENOIDS** Engineering Improvements

NAPA<sup>®</sup> Echlin<sup>®</sup> VVT Solenoids feature design improvements over the original and the competition.

Our improved screen stamp and welded reinforcement along with a reinforced plunger and spring are the result of NAPA<sup>®</sup> Echlin's commitment to highquality design and rigorous testing.

OE **Uses Plastic OE uses plastic which** often fails to hold the screen to the body

#### **NAPA<sup>®</sup> Echlin<sup>®</sup>**

#### Aftermarket **Competitor D**





**OE and NAPA® Echlin®** feature a reinforced plunger and spring



design has no reinforcement



#### Reinforced

NAPA<sup>®</sup> Echlin<sup>®</sup> has improved screen stamp plus welded reinforcement

#### **Doesn't Match**

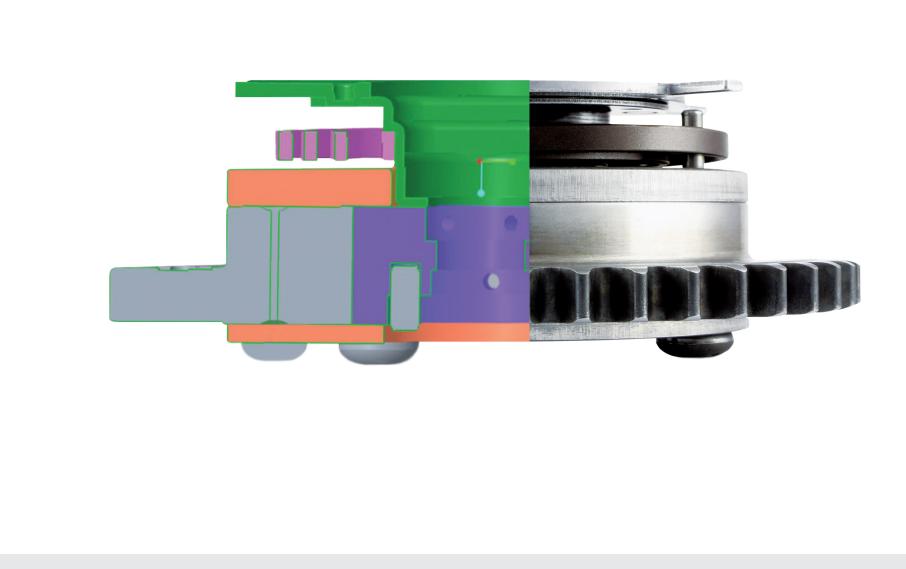
**Competitor has shorter** solenoid length & minimal screen reinforcement



## **NAPA® ECHLIN® VVT SPROCKETS** Engineering Improvements

NAPA<sup>®</sup> Echlin<sup>®</sup> engineers have designed numerous improvements into our most popular VVT Sprocket for enhanced performance and long-lasting durability.

To ensure proper performance, NAPA<sup>®</sup> Echlin<sup>®</sup> VVT Sprockets are direct-fit OE replacements and meet tight dimensional tolerances to improve internal sealing, minimize oil drain back, and reduce frequency of PCM correction.



### The NAPA<sup>®</sup> Echlin<sup>®</sup> Advantage



NAPA<sup>®</sup> Echlin<sup>®</sup> ECP1100

- Larger contact area no friction between sprocket and rotor
- Design improvements virtually eliminate component wear less oil loss
- Advanced coil spring and locking pin
- Better performance in timing phase response
- Overall a better performing and longer-lasting VVT Sprocket

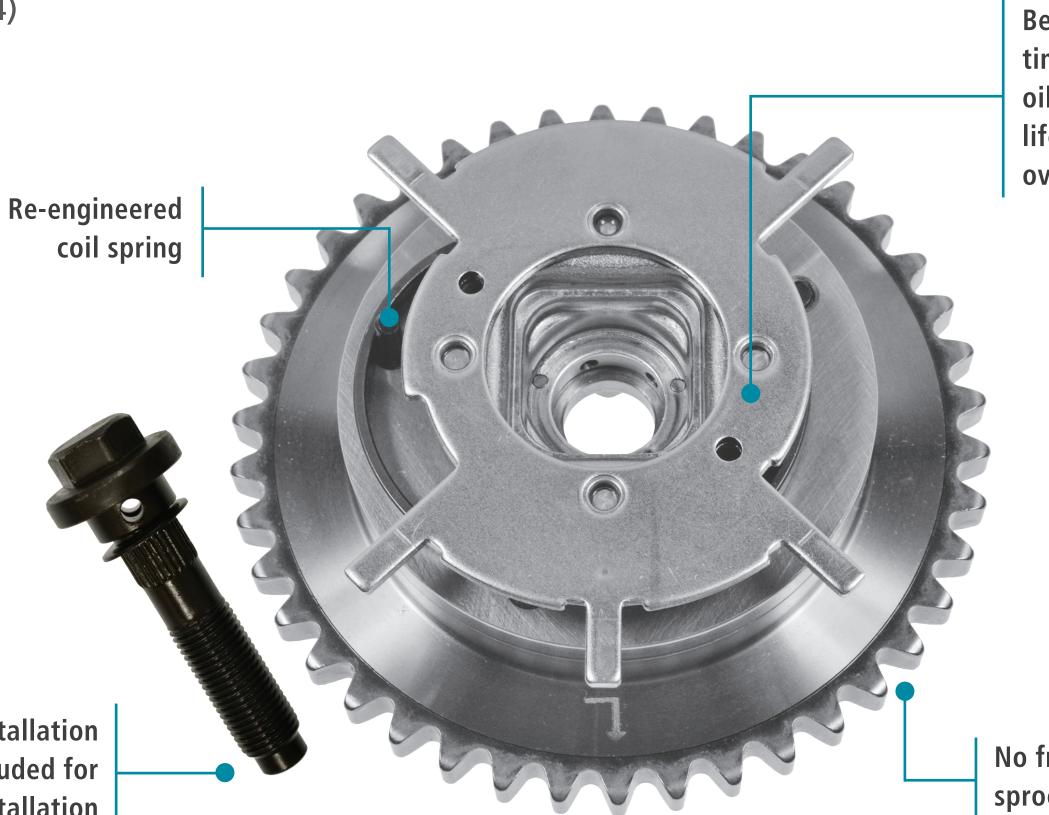
## **NAPA® ECHLIN® VVT SPROCKETS** Engineering Improvements

Located on the camshaft, sprockets help maximize horsepower and torque curves, reducing emissions and improving vehicle efficiency.

NAPA<sup>®</sup> Echlin<sup>®</sup> VVT Sprockets benefit from design improvements which virtually eliminate component wear resulting in less oil loss. The result is a better-performing longer-lasting sprocket.

**ECP1100** 

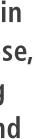
Ford / Lincoln / Mercury (2014-04)



**OE-style installation** bolts included for ease of installation

Better performance in timing phase response, oil loss, and working life of locking pin and overall component

No friction between sprocket and rotor

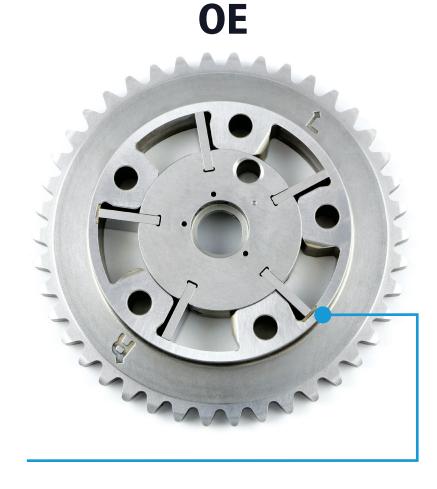


## **NAPA® ECHLIN® VVT SPROCKETS** Engineering Improvements

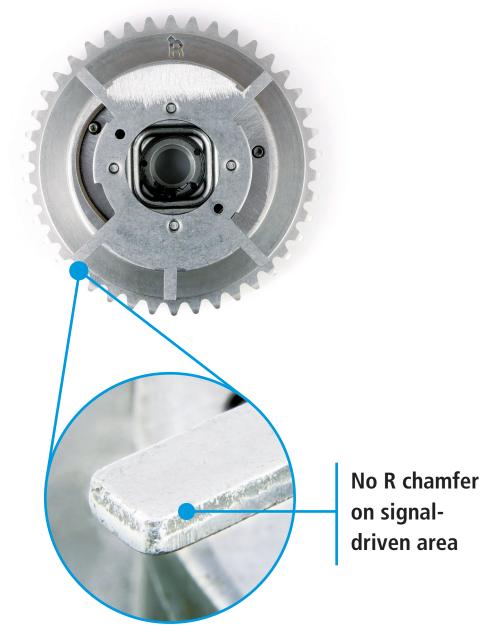
NAPA<sup>®</sup> Echlin<sup>®</sup> matches the original in all key tolerances and then improves on it with an all-metal integrated machined design – no paddle inserts to wear out, larger contact area, faster response times and longer service life.

The OE metal paddles may produce iron shavings that impede performance and shorten sprocket wear.

Competitor D uses plastic paddle inserts that wear easily and an "R" chamfer which can affect timing signal.



**Original - Metal Paddles Produce iron shavings, paddles** wear rapidly

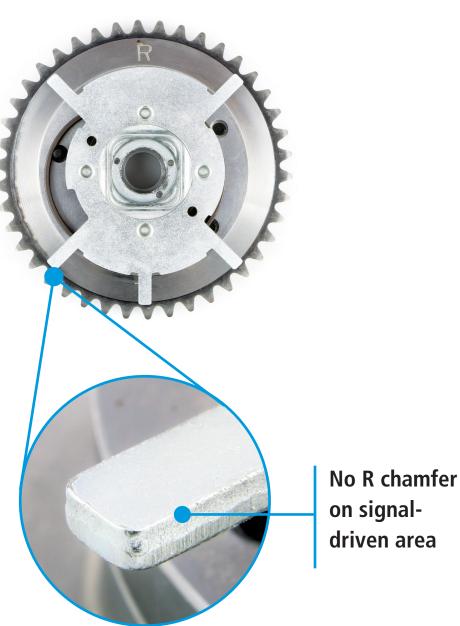


#### NAPA<sup>®</sup> Echlin<sup>®</sup>



**Best – Integrated Design** 

Larger contact area with no paddle to wear out

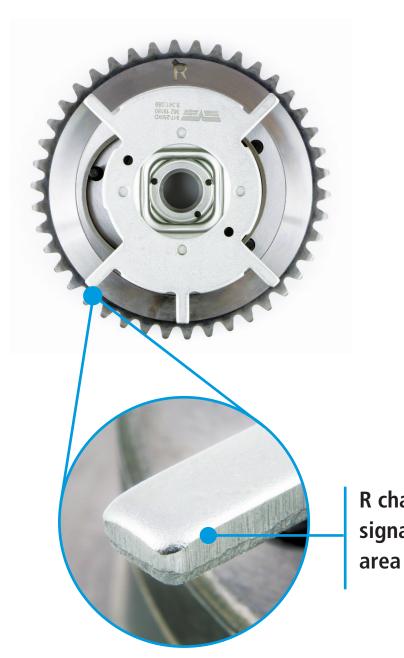


#### Aftermarket **Competitor D**



**Inferior – Plastic Paddles** 

**Components wear easily** 







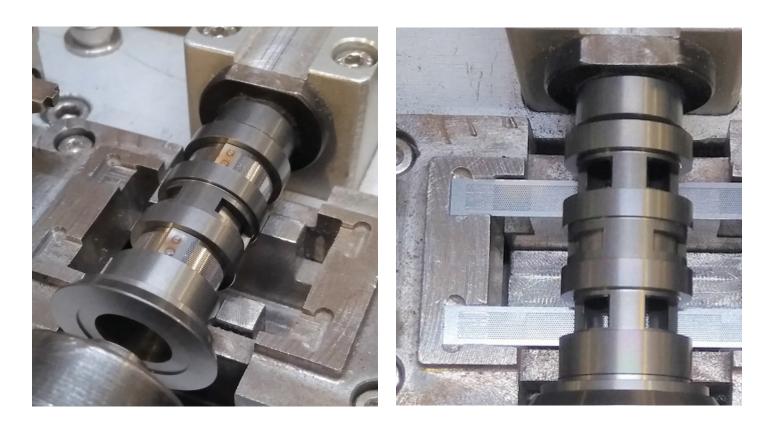
### **NAPA® ECHLIN® VVT SPROCKETS** Manufacturing

NAPA<sup>®</sup> Echlin<sup>®</sup> VVT Solenoids and Sprockets are designed and manufactured at our IATF 16949-certified facility in Bialystok, Poland.

Spanning 145,000 square feet, our most advanced facility has more than 750 employees including 60+ resident engineers.

Dedicated to producing the highest quality parts available, this plant produces millions of components annually while introducing more than 110 new products each year.





#### **Commitment to Continuous Improvement**

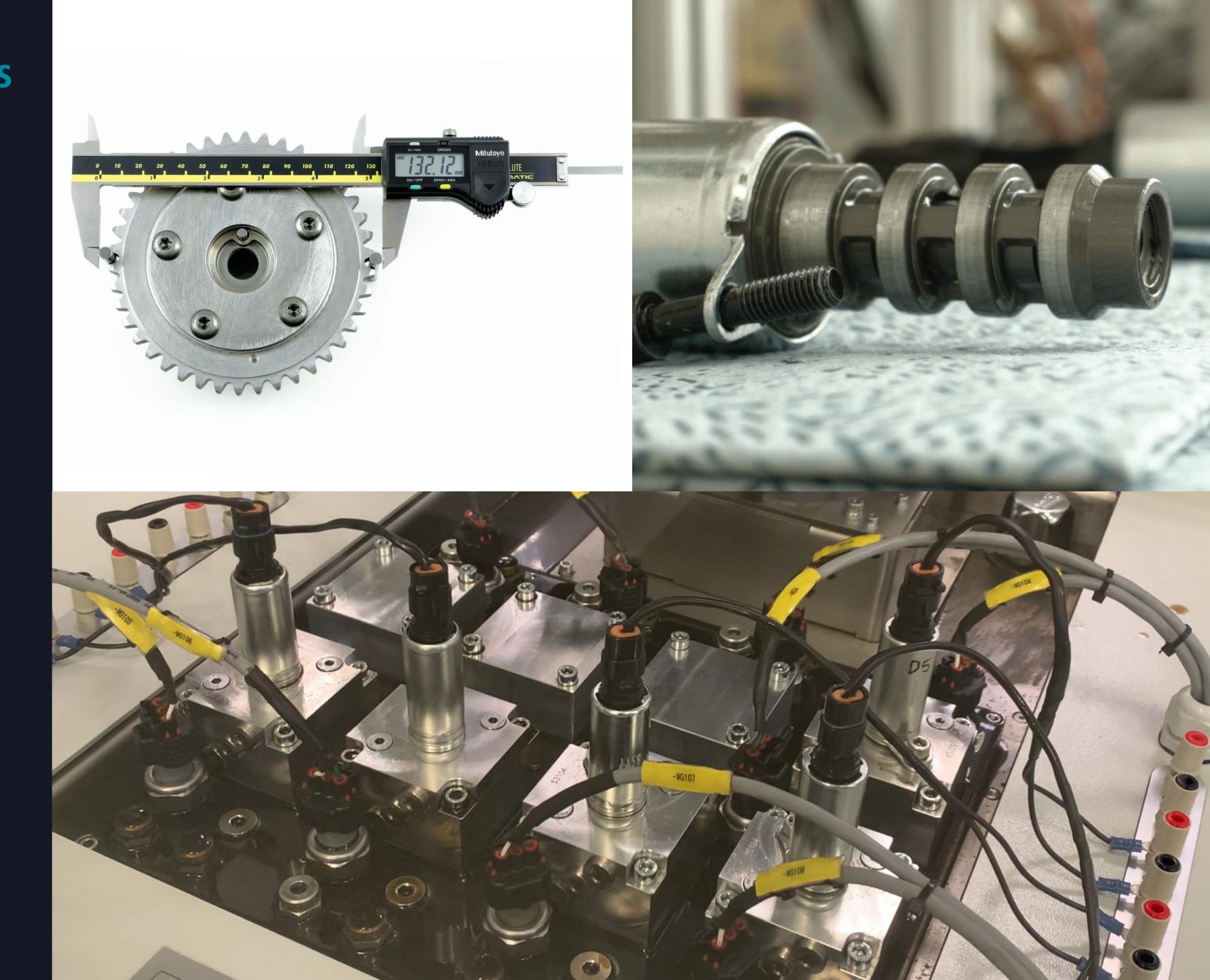
Our dedication to continuous improvement practices in design, engineering and manufacturing allows us to make enhancements to the OE design, while maintaining complete control over each NAPA<sup>®</sup> Echlin<sup>®</sup> VVT component.



### NAPA® ECHLIN® VVT COMPONENTS Testing and Validation

NAPA® Echlin®-manufactured VVT Solenoids and Sprockets undergo extensive measurement and life testing, plus a full spectrum of environmental analysis. This regimen includes thermal shock, thermal cycling, salt spray, vibration, storage tests, dirty oil test, and more.

The result is a line of premium VVT components that perform flawlessly and stand up to real-life conditions.



# **NAPA® ECHLIN® VVT COMPONENTS NAPA<sup>®</sup> Echlin<sup>®</sup> Training Tech** Tip

As experienced ASE-certified automotive technicians themselves, NAPA<sup>®</sup> Echlin<sup>®</sup> Trainers are experts in VVT system technology.

Here's what they say to look out for during a VVT component install.



Use a Tech Expert<sup>®</sup> Cam Gear Wedge Tool (ECP101) to lock the sprocket in place during VVT repairs, but do not remove the wedge tool while the cam gear is out – if the tool comes out, the timing cover needs to be removed and the engine will need to be re-timed



Always change the engine oil and filter when replacing a VVT solenoid or sprocket



If one solenoid or sprocket fails, it's likely the other **VVT components are** nearing the end of their service life too – it's suggested to replace both solenoids and sprockets at the same time and inspect/ replace all related timing chain components in the **VVT** system



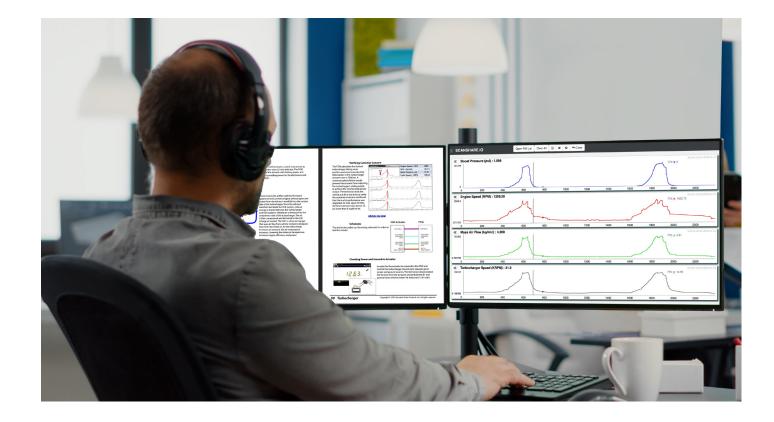
### **NAPA® ECHLIN® VVT COMPONENTS**

# NAPA<sup>®</sup> Echin<sup>®</sup> Professional Training

### Award-Winning In-Person, Live Virtual, and Online Learning

NAPA<sup>®</sup> Echlin<sup>®</sup> Training delivers accredited classes that educate technicians in the latest automotive repair technologies, and techs can earn CEU credits.

An extension of NAPA<sup>®</sup> Echlin<sup>®</sup> training, our extensive ADA-compliant YouTube professional video library features more than 500 installation and product videos.



PR

NAPA<sup>®</sup> Echlin<sup>®</sup> offers an annual subscription to Pro Training On-Demand. This subscription grants access to more than 200 English, and over 50 Spanish 1-hour courses – and the NAPA<sup>®</sup> Echlin<sup>®</sup> on-demand library continues to grow. Topics range from fundamentals to advanced concepts, and include HVAC, diesel, hybrid, ignition, injection, electrical and communication diagnosis.







Whether in-person at your location or virtually via computer, all NAPA® Echlin<sup>®</sup> Training classes feature a live instructor and are fully interactive as students work through real-life scenarios. Virtual class "workbooks" include on-demand links to video content and student configurable scan data.

#### Visit NAPAEchlinTraining.com



VSPG 2022 VVT 10-10